

Technical Data Sheet

Accutech CP0436C20L

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General

Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Forms	• Pellets

Physical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.03	1.03 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	11 g/10 min	11 g/10 min	ASTM D1238

Mechanical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	203000 psi	1400 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	3050 psi	21.0 MPa	
Break	2320 psi	16.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	53 %	53 %	
Flexural Modulus	174000 psi	1200 MPa	ASTM D790
Flexural Strength	3630 psi	25.0 MPa	ASTM D790

Impact

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.0 ft·lb/in	110 J/m	ASTM D256

Hardness

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	58	58	ASTM D785

Thermal

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	131 °F	55.0 °C	
264 Psi (1.8 Mpa), Unannealed	198 °F	92.0 °C	

Additional Information

Ash Content, ASTM D2584: 20%

Notes

These are typical property values not to be construed as specification limits.